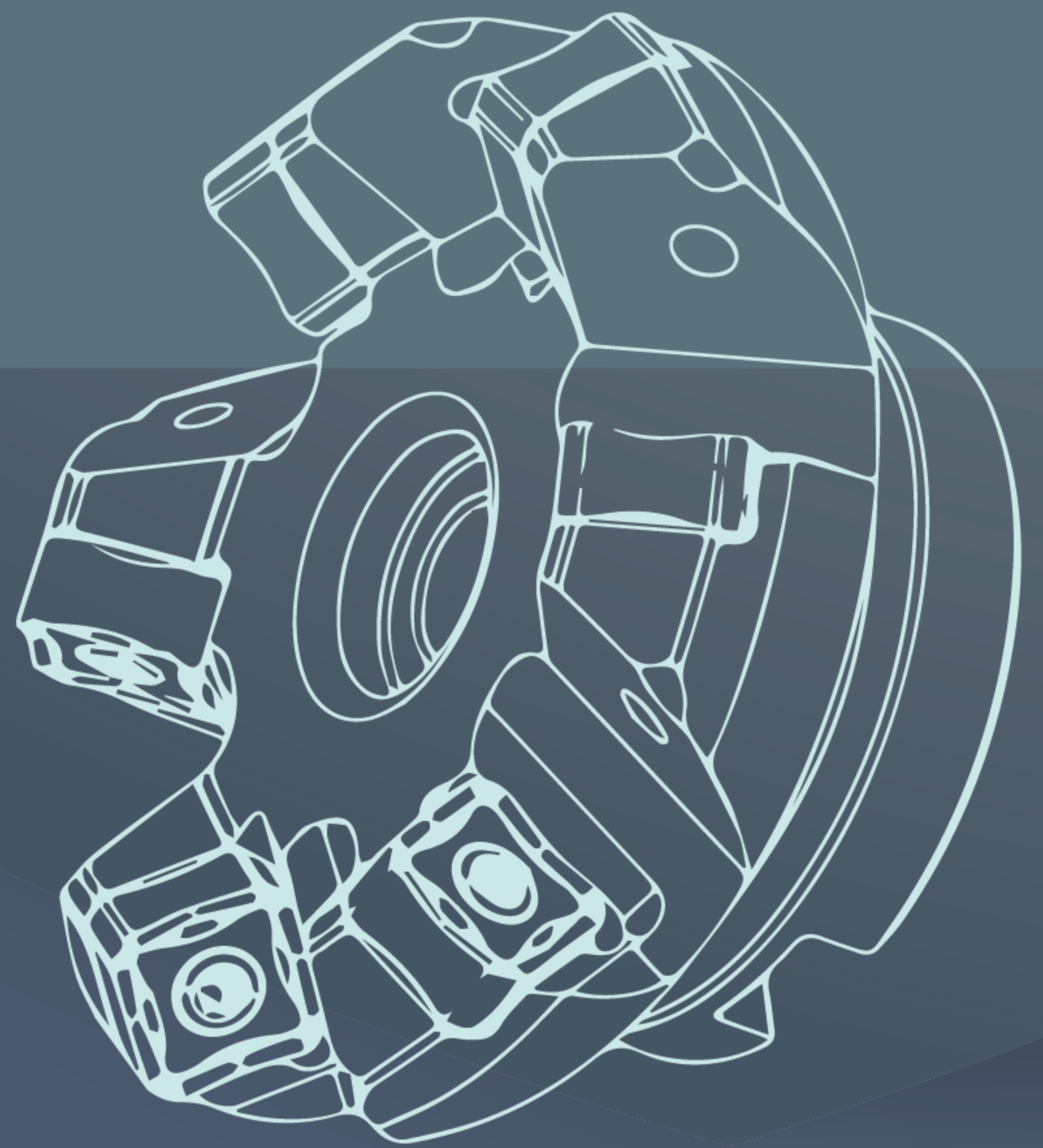


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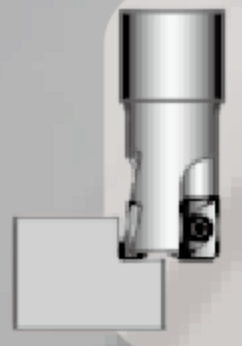
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# AEROSPACE SOLUTIONS



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# APPLICATIONS



## SHOLDER MILLING

APKT 10 Inserts & Cutters  
APKT 16 Inserts & Cutters



## TURNING - EXTERNAL

CNMG Inserts  
TNMG Inserts



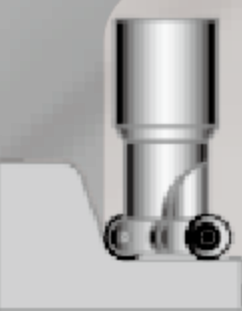
## SURFACE MILLING

SEKT 1204 Inserts & Cutters



## TURNING - INTERNAL

CCMT Inserts      TCMT Inserts  
VBMT Inserts      DCMT Inserts



## COPY MILLING

RDMT Inserts  
RPMT Inserts



## DRILLING

WCMX Inserts



# GRADES

## MILLING



## TURNING



-  Grades are submicron with PVD
-  Grades are Over Micron with CVD

# BREAKERS

- UF** MILLING / TURNING
  - Finishing chip breaker
  - Min. Fz. 0.12

- PM** MILLING / TURNING
  - Semi Finishing breaker
  - Min. Fz. 0.18

- X** TURNING (TNUX)
  - Mid. Conditions breaker
  - Min. Fz. p.25

## MILLING

- APKT 100308 UF UN330
- APKT 1604 PM UN330
- RDMT 0802 MO UN330
- RDMT 10T3 MO UN330
- RDMT 1204 MO UN330
- RPMT 0802 MO PF UN330
- RPMT 10T3 MO PF UN330
- RPMT 1204 MO PM UN330
- SEKT 1204 PM UN330
- SEKT 12T3 PF UN330

## CUTTERS

- AP1003-EM-20-Z3-85
- AP1003-EM-25-Z4-95
- AP1003-FM-40-Z6-22
- AP1003-FM-50-Z7-22
- AP1604-EM-25-Z2-95
- AP1604-EM-32-Z3-95
- AP1604-FM-50-Z5-22
- AP1604-FM-63-Z6-22
- AP1604-FM-80-Z7-27
- SE1204-FM-50-Z4-22
- SE1204-FM-63-Z5-22
- SE1204-FM-80-Z6-27
- SE12T3-FM-40-Z3-22
- SE12T3-FM-50-Z4-22
- SE12T3-FM-63-Z5-22
- SE12T3-FM-80-Z6-27

## DRILLING

- WCMX 030208 PM UN330
- WCMX 040208 PM UN330
- WCMX 050308 PM UN330
- WCMX 06T308 PM UN330
- WCMX 080412 PM UN330

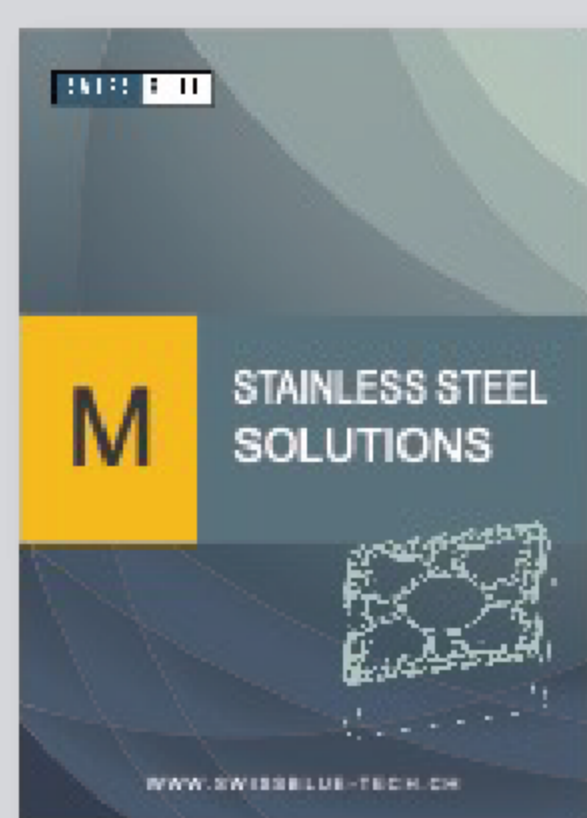
## TURNING

- CNMG 120404 PM UN110
- CNMG 120408 MM UN110
- TNMG 160404 PM UN110
- TNMG 160408 PM UN110
- TNUX 160404 R UN110
- TNUX 160408 R UN110
- TNUX 160404 L UN110
- TNUX 160408 L UN110
- CCMT 09T304 PM UN110
- CCMT 09T308 PM UN110
- DCMT 11T308 PF UN110
- TCMT 16T308 PM UN110
- VBMT 160408 PM UN110

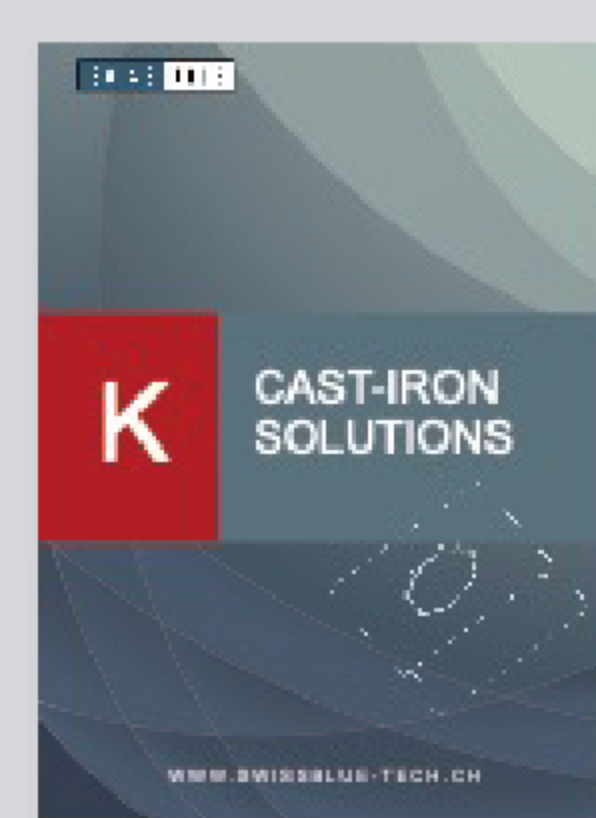
## OTHER APPLICATIONS



ALLOY STEEL



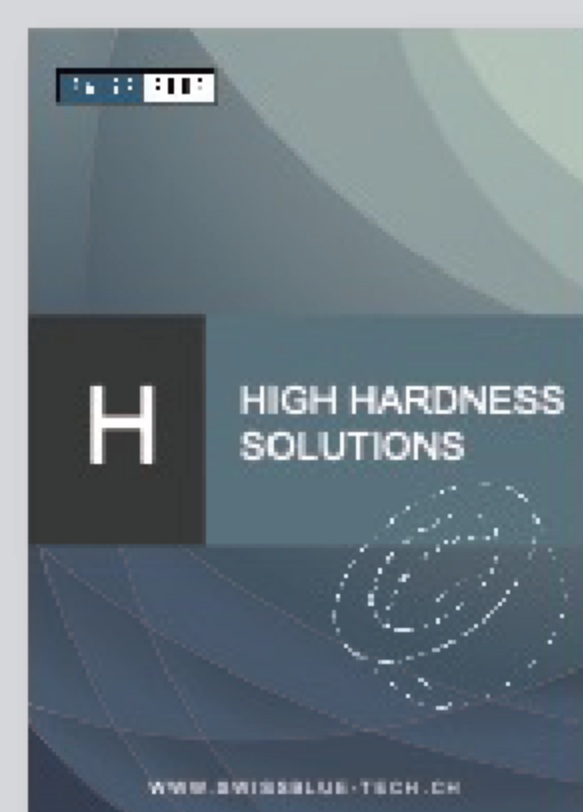
STAINLESS-STEEL



CAST IRON



ALUMINIUM



HIGH HARDNESS

## CONTACTS



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